



**NIPPON GREASE CO.,LTD.**

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## Hot Forging oil CK-No.2

### Application

Water soluble type hot forging oil. It can offer good lubricity and good mould release ability on hot forging applications.

### Advantages

1. Water soluble type, can reduce smoke on hot forging operations.
2. Contents graphite powder. Can offer good lubricity and good mould release ability.

### Use method

Mixed well with water and spray on the mould.  
Dilution with 10 ~ 30 parts of water.  
Use oil add in water, don't add water into oil.

## Typical characteristics

Gravity at 15°C	g/cm <sup>3</sup>	0.975
Viscosity cst	40°C	507.0
Flash point	°C	230
Appearance		Black color without transparent
PH (with 5 times water)	ASTM	8.1