



SUNCUT N - 15

Performance necessarily be furnished with the honing oil area firstly to furnish a certain amount of lubrication at the face of the hone and the metal being honed to prevent metallic welding secondly to aid smooth ejection of cutting tips and flying particles off the hone, thirdly to remove friction heat developed during honing works

SUNCUT N-15, is a low viscosity inactive sulfuric type honing oil, perfectly satisfy all those requirement mentioned above.

❖ TYPICAL ANALYTICAL DATA

| TEST ITEMS | TYPICAL DATA |
|------------------------------------|--------------|
| Viscosity 40°C cSt | 5.4 |
| Flash Point °C | 150 |
| Copper Strip Corrosion 100°C, 1 hr | 2 |
| Sulfur Content % | 0.5 |
| Fat Content % | 5 |

❖ *This product is completely free from heavy metals or harmful materials*