



SUNCUT B-200

Suncut B-200 is active sulfur chlorine type insoluble EP cutting oil.

Suncut B-200 has low viscosity so that it excels in permeability, and shows good performance in removal of spatches and cooling. These properties prevent built-up edges from generating, and are good for the upgrading of surface precision.

❖ APPLICATIONS

BTA process / Gun drilling / Tapping / NC lathe / MC / Screw-thread cutting of pipe / High-speed planer / Cut off process by metal saw

❖ PACKAGE

200L Drum 20L Pail

❖ TYPICAL PROPERTIES

TEST ITEMS			<u>TYPICAL VALUES</u>
Density	(15 °C)	g/cm ³	0.8848
Appearance			Light Yellow, Limpid
Color	(ASTM)		L 0.5
Viscosity	(40 °C)	mm ² /s	15.0
Flash Point	(COC)	°C	180
Copper Corrosion	(100 °C 1hr)		4
Fatty Oil Content		mass %	7.0
Chlorine Content		mass %	3.7
Sulfur Content		mass %	0.4