



SUNCUT 7 E

SUNCUT 7E is medium viscosity insoluble cutting oil of pale hues, blended a chlorine EP additive in refined oil. **SUNCUT 7E** has been in use for gear cutting mainly, and especially has an effect on a process by hob machine.

❖ APPLICATIONS

1. Broaching
2. Gear cutting (Especially process by hob machine)
3. Milling and others such as general cutting work for steel

❖ PACKAGE

200L Drum / 20L Pail

❖ TYPICAL PROPERTIES

TEST ITEMS	TYPICAL VALUES
Density (15 °C) g/cm ³	0.9050
Appearance	Light Yellow, Limpid
Color (ASTM)	L 1.5
Viscosity (40 °C) mm ² /s	21.8
Flash Point (COC) °C	198
Copper Corrosion (100 °C 1hr)	1
Fatty Oil Content mass %	7.0
Chlorine Content mass %	6.5