



## SUNCUT 16 S

**SUNCUT 16 S** is a sulfur inactive cutting and grinding oil developed for metal working of precision part such as bearings. **SUNCUT 16 S** is blended extreme-pressure additives and oiliness improvers effectively. It restrains from generating built-up edges and is good for prolongation of tool life and improvements of precision surface quality. And this is paid attention to prevent skin fit.

### ❖ APPLICATIONS

Precision processing stainless steels and alloyed steels like bearing steels with single or multiple turning machines.

### ❖ TYPICAL PROPERTIES

| <i>TEST ITEMS</i>                   | TYPICAL VALUE |
|-------------------------------------|---------------|
| Viscosity (40°C) mm <sup>2</sup> /s | 15.5          |
| Flash Point (COC) °C                | 178           |
| Color (ASTM)                        | L3            |
| Copper Corrosion (100°C, 1h)        | 1             |
| Fat Content mass %                  | 15.0          |
| Sulfur Contents mass %              | 1.2           |