



## **SUNCUT 3 MK**

**SUNCUT 3MK** is medium high viscosity metalworking fluid of neat type formulated of oiliness improving agent and lubricity additives.

## • SPECIAL FEATURES AND TYPICAL USES

- For high-speed light duty metalworking of steel and non-ferrous metals.
- Excellent ability in removing cutting chip.
- Contents non-active sulfur additive can help cutting ability

## • TYPICAL PROPERTIES

Viscosity (40 °C)	mm²/s	25.3
Flash Point (C.O.C)	°C	202
Color (ASTM)		L 1.0
Copper Corrosion (100 °C x 1 hr)		1B
Fatty Oil Content	mass %	10
Sulfur Content	mass %	0,2

<sup>\*</sup>The product is classified "Group 4 Class 3 petroleum product" by "Japanese Fire Prevention Law".