

FUMIO LUBE

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LUBRICATING OIL

FL FUMIPRESS L – 3E

FL FUMIPRESS L – 3E is specially developed pressing oil for stamping thin metal sheets such as electrical steel sheets, cold-rolled carbon steel sheets and zinc-coated steel sheets. In addition to provide high working efficiency it has special characteristics of quick drying providing good workability and eliminating oil stain (*dust accumulation*) and also preventing oil burn in case of welding.

***** TYPICAL PROPERTIES

Test Items		Typical Values
Specific Gravity 15/4 °C		0.888
Viscosity 40 °C	mass %	1.00
Flash Point	°C	42
Color	ASTM	L 0.5
Copper Corrosion		1

DISTILLATION

Test Ite	Typical Values	
	Initial Boiling Point	155
Distillation Temperature	50%	168
°C	90%	181
	95%	188
	End Point	198
Residue after distillation	%vol.	Approx. 1.0