



FUMIO LUBE

Manufactured by Chautong Trading Co., Ltd.
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LUBRICATING OIL

FL FUMIPUNCH DRY

❖ SPECIAL FEATURES

1. Provide excellent blanking performance.
2. Dry quickly.
3. Leave very few residues after evaporation, and good susceptibility to welding after works requiring no prior degreasing.
4. Produce only a few oil stains after annealing.
5. Good anti-rust performance.
6. Emit very few oily odors.
7. Hydrocarbons used for **FL FUMIPUNCH DRY** are neither of 3rd class organic solvent stipulated in the Organic Solvent Toxic Preventive Regulations nor of those materials stipulated in the Hazard Preventive Regulations on Specific Chemical Materials.

❖ APPLICATION

For blanking works of thin metal sheets, such as of aluminum, electrical steel sheet, zinc coated steel sheet, general steels, copper, and nickel silver, etc.

❖ TYPICAL PROPERTIES

Viscosity	(40°C)	mm ² /s	1.2
Flash Point	(PM)	°C	46
Color	(ASTM)		L0.5
Copper Corrosion	(50°C x 3hr)		1

❖ DISTILLATION DATA (Distilled temperature °C)

Initial Boiling Point	162.0
50%	181.0
90%	186.0
95%	187.0
End Point	189.0

Residues : Approx. 1%

❖ COMPOSITION

EP agent, Rust inhibitor, Low viscosity base oil