

# **FUMIO LUBE**

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## **LUBRICATING OIL**

# **FL FUMIPUNCH DRY**

#### SPECIAL FEATURES

- 1. Provide excellent blanking performance.
- 2. Dry quickly.
- 3. Leave very few residues after evaporation, and good susceptibility to welding after works requiring no prior degreasing.
- 4. Produce only a few oil stains after annealing.
- 5. Good anti-rust performance.
- 6. Emit very few oily odors.
- 7. Hydrocarbons used for **FL FUMIPUNCH DRY** are neither of 3<sup>rd</sup> class organic solvent stipulated in the Organic Solvent Toxic Preventive Regulations nor of those materials stipulated in the Hazard Preventive Regulations on Specific Chemical Materials.

### **\*** APPLICATION

For blanking works of thin metal sheets, such as of aluminum, electrical steel sheet, zinc coated steel sheet, general steels, copper, and nickel silver, etc.

#### \* TYPICAL PROPERTIES

Viscosity	$(40^{\circ}\text{C}) \text{ mm}^2/\text{s}$	1.2
Flash Point	(PM) °C	46
Color	(ASTM)	L0.5
Copper Corrosio	n (50°C x 3hr)	1

### **❖ DISTILLATION DATA** (Distilled temperature °C)

Initial Boiling Point	162.0
50%	181.0
90%	186.0
95%	187.0
End Point	189.0

Residues: Approx. 1%

#### **\*** COMPOSITION

EP agent, Rust inhibitor, Low viscosity base oil

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