



# FUMIO LUBE

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## LUBRICATING OIL

### FL FUMIFORM 60

FL FUMIFORM 60 series is good for small metal pieces high speed cold forging working oil, like manufacture nuts, bolts, screws, etc.

#### ❖ PROPERTIES

1. High lubricity can prolong tool life and offered a good finished surface of working parts.
2. Good for deep hole and tough metal operating.
3. Nice viscosity goods for cold forging use, can offer a good operating condition.
4. Good for machine maintenances and easy management.
5. Good for alloy cold forging, like SCM, S-50C etc.

#### ❖ TYPICAL PROPERTIES

CHARACTERISTICS	TYPICAL VALUES
Visual	Dark brown color
Color (ASTM)	5
Gravity (15/4 °)	0.919
Viscosity cST / 40 °C	44
Flash point °C (COC)	>230
Cooper Corrosion (100 °C, 1 h)	4

#### ❖ COMPOSITION

High refined mineral oil  
Fatty oil  
EP additives  
Anti-rust additives  
De-foaming additives

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