

LUBRICATING OIL

FUMIO LUBE

Manufactured by Chautong Trading Co., Ltd. RM.802, No. 105 Sec. 1 Kai-Feng Street, Taipei 100 Taiwan Tel: 886-2-2381 8122 Fax: 886-2-231 45 354

FL FUMIFORM 525

STEEL PLATE STAMPING OIL

FL FUMIFORM 525 is a high performances metal stamping oil blend by sulfur, chlorine EP additives, anti-rust additive and high refined base oil.

***** APPLICATIONS

FL Fumiform 525 is special design for stamping low to middle carbon steel plate and low carbon alloy.

PROPERTIES

- 1. Very low friction factory can prevent crash and give good finished surface.
- 2. Good anti-oxidation characteristic can be use as circulation stamping oil.
- 3. Improved form FL Fumiform 525 has better EP characteristic.

* TYPICAL CHARACTERISTICS

CHARACTERISTICS	FL FUMIFORM 525
Visual	Brown transparent
Color (ASTM)	L3.0
Gravity (15/4°C)	0.935
Viscosity cSt / 40°C	75.5
Flash point °C (COC)	196
Copper Corrosion (100°C, 1h)	4
Sulfur wt %	1.2
Chlorine wt %	15.6

Notes

Contents sulfur additive can not be use at copper and copper alloy applications.



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