

LUBRICATING OIL

FL FUMIFORM 535

COLD FORMING OIL

FL FUMIFORM 535 is a high performances cold forming oil and metal stamping oil blend by sulfur additives, anti-rust additive and high refined base oil.



APPLICATIONS

FL Fumiform 535 is special design for cold forming oil and stamping low to middle carbon steel plate and low carbon alloy.



PROPERTIES

Very low friction factory can prevent crash and give good finished surface.
 Good anti-oxidation characteristic can be use as circulation cold forming and stamping oil.
 Improved form FL Fumiform 530 has better EP characteristic.



TYPICAL CHARACTERISTICS

CHARACTERISTICS	FL FUMIFORM 535
Visual	Brown transparent
Color (ASTM)	L2.0
Gravity (15/4°C)	0.935
Viscosity cSt / 40°C	75.5
Flash point °C (COC)	196
Copper Corrosion (100°C, 1h)	4
Sulfur wt %	5
Fatty ester wt %	5

Notes

Contents sulfur additive can not be use at copper and copper alloy applications.