



FUMIO LUBE

Manufactured by Chautong Trading Co., Ltd.
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FL FUMIFORM 515

FL FUMIFORM 515 series is good for small metal pieces high speed cold forging working oil, like manufacture nuts, bolts small size, screws, etc.

❖ **PROPERTIES**

1. High lubricity can prolong tool life and offered a good finished surface of working parts.
2. Good for deep hole and tough metal operating.
3. Nice viscosity goods for cold forging use, can offer a good operating condition.
4. Good for machine maintenances and easy management.
5. Good for alloy cold forging, like SCM, S-50C etc.

❖ **TYPICAL PROPERTIES**

CHARACTERISTICS	TYPICAL VALUES
Visual	Clear Yellow color
Color (ASTM)	Typical L2.5
Gravity (15/4 °)	0.8345
Viscosity cST / 40 °C	50.0
Flash point °C (COC)	198
Copper Corrosion	4

❖ **COMPOSITION**

High refined mineral oil
Fatty oil
EP additives
Anti-rust additives
De-foaming additives