

FL FUMI OIL EDM 25

- Special Low Viscosity Metal Working Oil -

FL FUMI OIL EDM 25 is the newest special equipments refined high purity paraffin, very low viscosity metal working oil. Especially FL FUMI OIL EDM 25 has very low odor. It is good for super precision EDM machines and Lapping machines operating at air condition control room

❖ PROPERTIES

1. Working friendly product. Good for precision discharges use no matter request fine finish surface or not.
2. Ideal for better operating environment, it's colorless, odorless and aromatic hydrocarbon free. It's not content sulfur and can keep skin irritation to minimum
3. Very high flash point can avoid fire risk. *(meet JIS fire law class 3)*

❖ TYPICAL PROPERTIES

FL FUMI OIL EDM 25									
Gravity g / cm ³ 15 °C	Flash Point (PM) °C	Pour Point °C	Color ASTM	Appeara nce	Viscosity mm ² / S cSt		Distillation °C		Sulfur Content WT %
					40 °C	100 °C	Initial	Dry Point	
0.797	118	< - 60	> 30	Water White	2.4	1.0	216	256	0.000

Notices:

For keep machine and oil can be using longer, please must clean machine and oil system well before filling new oil. Don't mix in any foreigner in the machine. Don't mix with the other brand oil to avoid cut down its performances and using life. Please reconsider change the oil as soon as possible once mixed with the other brand oil.